NACSSHOW2025

Become a NACS Member and Save

Chicago | McCormick Place Convention Center Event and Programs: October 14 - 17, 2025 Expo: October 15 - 17, 2025

2025 Preliminary Schedule*

TUESDAY, OCTOBER 14

7:30 am - 5:30 pm Registration
10:00 am - 5:30 pm Cool New Products Preview Room | *Retailers Only*12:00 pm - 3:30 pm Educational Sessions
3:45 pm - 5:00 pm Opening General Session
5:30 pm - 7:00 pm Kick-Off Party

7:30 am - 5:30 pm Registration

8:00 am - 11:30 am Cool New Products Preview Room | *Retailers Only*8:00 am - 10:15 am Educational Sessions
10:30 am - 11:45 am General Session
10:30 am - 5:30 pm EXPO | *New Exhibitor Area ONLY*11:30 am - 5:30 pm EXPO | *All Exhibits*11:30 am - 5:30 pm Cool New Products Preview Room

WEDNESDAY, OCTOBER 15

THURSDAY, OCTOBER 16

7:30 am - 5:30 pm Registration
8:00 am - 5:30 pm Cool New Products Preview Room
8:00 am - 10:15 am Educational Sessions
10:30 am - 11:45 am General Session
10:30 am - 5:30 pm EXPO | New Exhibitor Area ONLY
11:30 am - 5:30 pm EXPO | All Exhibits

FRIDAY, OCTOBER 17

7:30 am - 1:30 pm Registration
8:00 am - 1:30 pm Cool New Products Preview Room
8:30 am - 9:30 am General Session
9:00 am - 1:30 pm EXPO | New Exhibitor Area and Main Exhibits

*Schedule subject to change. Please visit www.nacsshow.com for updates.

NACS supplier members **save \$1,400 per 100 sq. ft. on booth space**, receive priority booth selection and exclusive Show marketing discounts.

To learn more about the additional benefits of NACS supplier membership, visit: **www.convenience.org/suppliermembership**

or contact: Nicole Walbe nwalbe@convenience.org (703) 518-4229

Siara Corprew scorprew@convenience.org (703) 518-4288

2025 Exhibit Hall Hours

Wednesday, October 15 10:30am - 5:30pm (New Exhibitor Area) 11:30am - 5:30pm (Main Exhibits) Thursday, October 16 10:30am - 5:30pm (New Exhibitor Area) 11:30am - 5:30pm (Main Exhibits) Friday, October 17 9:00am - 1:30pm (All Exhibits)

Exhibitor Move-In/Move-Out

Move-In: October 11 - 14, 2025. The NACS Show has a targeted move-in schedule. All exhibitors will be assigned a date and time. Details will be provided in the Exhibitor Service Kit in July.

Move-Out: October 17 - 20, 2025. Dismantle of exhibits begins no earlier than 1:30 pm on October 17. All exhibitor freight must be removed by 5:00 pm on October 20, 2025.

Visit nacsshow.com/exhibit for contact information of NACS and PEI exhibit sales representatives.

Who attends the NACS Show?

Data represents buyers only / Data based on most recent NACS Show 2024

Technology

Senior Management Marketing/Merchandise/ Category Management **Store Operations/Facilities**

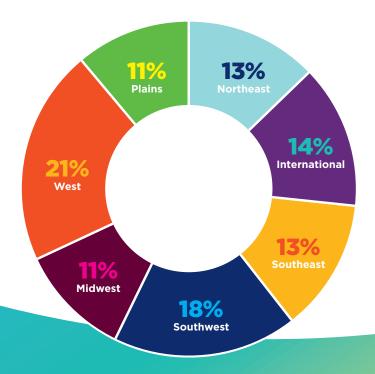
Franchise Operation

2024 NACS Show attendees came from all **50** states and **54** foreign countries.

26, 124 total attendees 8, 811 Buyers

More than **1150** exhibiting companies showcased their products at the sold out 2024 NACS Show.

Visit www.nacsshow.com/exhibitors to see the full list.



Retailers of **Influence** in Attendance NACS Show

Top 20 Retailers Attending the

7-Eleven, Inc. Alimentation Couche -Tard Inc. Amazon Go **BP** North America

OXXO Casey's General Stores, Inc. Circle K GetGo Cafe+Market Kwik Trip, Inc.

Love's Travel Stops Marine Corps Exchange Maverik, Inc. Nouria Energy Corp. **Pilot Travel Centers LLC** Primax

RaceTrac, Inc. RaceWay Sheetz. Inc. Southern Markets /OK One Stop Wawa, Inc.

Source: Convenience Store News. September 2024

Booth Fees

- For NACS and PEI members: \$38.50 per square foot
- For non-members: \$52.50 per square foot
- NACS Supplier Membership Fee: \$1,350.00 per year Membership with NACS and/or PEI must be maintained through November 2025 to qualify for the member booth rate.

Booth Package

- **High draped back wall** (8 ft.), and 3 ft. high draped side rails (in-line booths only)
- Booth id sign (in-line booths)
- A complimentary company listing in the online, mobile, and printed Exhibitor Directory.
- Three (3) badges for booth personnel per 100 sq.ft. reserved providing access to the exhibit hall for setup, show hours, and dismantle. Note: Booth floor covering is mandatory and must be provided by the exhibitor (not included in the booth fee).

Display Guidelines

A complete list of booth display guidelines for various booth layouts, hanging sign height restrictions, and truss height requirements can be downloaded and viewed at www.nacsshow.com/ displayguidelines.

How Booth Space is Assigned

NACS Show exhibit space is assigned in "Priority Point" order. Only NACS and PEI Members will qualify for Priority Point selection (January - May 2025). Priority Groups have been created for booth selection. Qualifying exhibitors will select within their assigned group based on priority points accumulated. Point totals and Priority Groups were communicated to member companies in December 2024 to designated tradeshow and key contacts of member companies. Visit **www. nacsshow.com/exhibit** for the most current information.

Accumulation of Priority Points

Point accumulation is based on NACS and PEI membership and exhibitor engagement since 2004. The Priority Points reward loyal exhibitors and members of both organizations with weighted emphasis on membership and tradeshow participation. For more details, go to www.nacsshow.com/prioritypoints.

New Exhibitor Area

Our retailers asked. We answered! Your new products and services are the #1 reason retailers from around the world come to the NACS Show. The New Exhibitor Area is designed to concentrate II of our new and exciting exhibitors into one high-traffic, high-energy, can't-miss area of the exhibit hall.

The New Exhibitor Area features extra benefits like extended show floor hours, a dedicated entrance and plenty of promotion and publicity to keep traffic flowing and interest strong throughout all three days of the NACS Show. If you are a new exhibitor at the NACS Show, we want your first experience to be huge success!

Space in the New Exhibitor Area is limited.

What you get:

- 10' x 10' exhibit space
 Extra, dedicated exhibit hall hours
 10:30 am 11:30 am on October 15 (1 additional hour)
 10:30 am 11:30 am on October 16 (1 additional hour)
- Prominent marketing to retailers about the New Exhibitor Area

To learn more about the Exhibitor Area visit: **www.nacsshow.com/nea**

Contact your Account Manager for more information 703.518.4243 nacsshow.com/Exhibit/ ExhibitorSupportTeam

Submitting an Application

Applications must be submitted online. Access to the application will be granted based on current membership status and priority points earned. For additional details and floor plans, go to www.nacsshow.com/exhibit

Any exhibitor that misses its assigned Priority Group application deadline will be placed at the bottom of their group for assignment, or at the top of the next group to be assigned.

After priority pre-selection and current member space assignments, exhibit space sales will open up to all suppliers (June 2025).

*NACS supplier membership applies only to organizations, not to individuals within an

to organizations, not to individuals within an organization. Should an individual CEO/Owner/ Founder/Executive or any individual with qualifying ownership stake in an organization create a new organization, it would be considered a first-time exhibitor based on the new membership (former organization's membership cannot be transferred).

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If it's visibility you're looking for, look no further.

- **8,811** buyers attended the NACS Show.
- **83%** of retailers come to the NACS Show to see new products.
- Retailers spent an average of 11 hours at the expo compared to the 9.4 all-industry average.
- **91%** of Show attendees rated their likeliness of recommending the NACS Show to a friend or colleague a 9 or higher (out of 10).
- **73%** of attendees agreed that the Show provides good value for the cost.

Source: 2024 NACS Show Attendee Survey

Tap into the \$859.8 Billion Convenience Industry

- There are more than 152,396 convenience stores in the U.S. and they sold over \$ 532.2 billion of fuels and inside sales in 2023.
- One of every 28 dollars spent in the country was spent in a convenience store in 2022.
- Convenience stores sell 80% of gasoline in the country -- that's more than 32 million fill-ups every day.
- The U.S. convenience store industry conducts 160 million transactions per day -- meaning that, on average, half of the U.S. population is at a convenience store every day.

Source: 2023 NACS State of the Industry Report

84% of exhibitors rated attendees as high-quality leads.

88% of NACS Show exhibitors cited **"Product Exposure"** as a **very influential reason** to exhibit at the 2024 NACS Show.

CBD and Not Legal Product Statement

The NACS Show welcomes exhibitors who are selling legal products in a legal manner. NACS does not independently evaluate the legality of the products shown in the exposition but any product of which NACS becomes aware that is not a legal product or that is not being offered in a legal manner will be removed from the NACS Show.

Not Legal Products

Marijuana-derived products, products containing marijuana, and products containing not legal substances (e.g. kratom) are strictly prohibited at the NACS Show.

Products Containing CBD

The FDA has not approved any retail products containing hemp-derived CBD that are ingestible or that make claims of therapeutic benefit/disease treatment. The FDA therefore maintains that the sale of such products is illegal under the Federal Food, Drug & Cosmetic Act.

For additional details go to **www.nacsshow.com/CBD**

